

# A study of CO<sub>2</sub> flooding on wave velocities in the Naharkatiya oil reservoir of Upper Assam Basin

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## Abstract

This paper studies the compressional-wave and shear-wave velocities in the laboratory in six conventional core plugs. These plugs were obtained from a depth of more than 3000 m from the producing horizons of Naharkatiya oil reservoir of Upper Assam Basin, India. The porosities of the conventional core plugs were from 9.67 to 25.8% and that of unconsolidated sand pack was 47%. These plugs and sand pack were saturated with *n*-hexadecane before CO<sub>2</sub> flooding. It was observed that during flooding compressional-wave velocities decreased more than the shear wave velocities. These decreases in wave velocity depend on confining pressure, pore pressure, porosity and temperature of the plugs. Increasing pore pressure at constant confining pressure not only keeps the pores and cracks open but also reduces the confining pressure effect and increases the CO<sub>2</sub> density. Higher pore pressures causes larger decrease in both compressional and shear wave velocities. In case of conventional core plugs which are consolidated, having lower porosities tends to decrease the CO<sub>2</sub> effect. In unconsolidated sand pack the flooding effect is large even though porosity is high because the bulk modulus of the sand is low. The experimental and the theoretical analyses in this paper show that the decrease in compressional-wave velocities caused by CO<sub>2</sub> flooding makes it possible to track CO<sub>2</sub> front movements and monitor CO<sub>2</sub> flooding process in the reservoir.

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*Keywords:* Compressional-wave velocity; Shear-wave velocity

## 1. Introduction

The oil recoveries at the end of primary and secondary recovery processes are generally in the range of 20–40% of the original oil in place (OOIP) [1]. Work on chemical EOR specially surfactant flooding, alkali surfactant polymer flooding, micellar alkali polymer flooding showed enhance oil recovery [1–9]. However, these methods carry with them their own inherent risks in addition to the economic costs; the chemical pathways through which these products are generated often use toxic chemicals, such as ethylene oxide in the production of nonionic surfactants [10–12]. Additionally, the products themselves may be damaging to the environment, especially when

present with crude oil [13,14]. Such risks have directed attention towards finding environmentally-friendly and economically feasible alternatives. Therefore the need of the hour is to develop eco-friendly and economical Enhanced Oil Recovery (EOR) processes which can recover the 80–60% of the OOIP left after primary and secondary recovery processes. CO<sub>2</sub>-EOR and sequestration presents an opportunity for us to address climate change concerns while still enjoying the benefits of recovering more of the fossil fuels by way of EOR. However, there are several challenges that must be met. Gogoi [15] dealt with the injection of CO<sub>2</sub> for the purpose of EOR in mature and depleted oil and gas reservoirs of Upper Assam Basin, India. Of course not all reservoirs of Upper Assam Basin are suitable for CO<sub>2</sub> flooding, but considerable effort is currently being made in research laboratories and oil industries to implement large scale CO<sub>2</sub> injection projects for EOR.

With the development of better EOR methods pertaining to CO<sub>2</sub> flooding worldwide [16–22], methods of monitoring EOR processes are also becoming important because monitoring will help us to control the recovery processes. Seismic methods are

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### Nomenclature

$G$	shear moduli, N/m <sup>2</sup>
$K$	bulk moduli of the fluid saturated rock, N/m <sup>2</sup>
$K_d$	bulk moduli of the dry rock, N/m <sup>2</sup>
$K_f$	bulk moduli of the pore fluid, N/m <sup>2</sup>
$K_s$	bulk moduli of the solid framework of the rock, N/m <sup>2</sup>
$\phi$	porosity, fraction
$\rho$	density of the material, kg/m <sup>3</sup>
$v_c$	compressional velocity, m/s
$v_s$	shear velocity, m/s
$\Delta t$	difference in temperature, °C
$\mu$	viscosity, cp

### Notations

CO <sub>2</sub>	carbon dioxide
C <sub>16</sub> H <sub>34</sub>	<i>n</i> -hexadecane
L	length of core plug at STP
OOIP	original oil in place
$P_c$	confining pressure
$P_e$	effective pressure
$P_p$	pore pressure
STP	standard temperature and pressure
$\Delta t$	travel time of compressional and shear waves
$v$	velocity

becoming increasingly popular for mapping of subsurface CO<sub>2</sub> movement during EOR or geologic sequestration [23]. Seismic methods are the most promising monitoring method; moreover, the acquisition and processing of field data by this method is also economical [24]. Seismic method in monitoring EOR process depends on velocity and amplitude change of the seismic waves. Seismic monitoring does not require shutting in of wells, so it does not disturb reservoir fluid flow because seismic waves usually cause very small strains in reservoir rocks and does not cause precipitation or adsorption of chemicals in the reservoir [25].

Injected CO<sub>2</sub> increases the compressibility and increases or decreases the density of the reservoir rocks, depending upon the pore pressure [17,26]. These changes will in turn effect the propagation of the seismic waves. The quantitative effect of CO<sub>2</sub> flooding on wave characters is not yet known; however, no laboratory or field work on such effects has not been published for any of the oil fields of India. Application of the CO<sub>2</sub>-EOR process in the Upper Assam Basin is preferred because of the availability of CO<sub>2</sub> in adequate quantities from both natural and industrial sources.

The compressional and shear wave velocities were measured before and after CO<sub>2</sub> flooding by ultrasonic-pulse-transmission technique in six conventional core plugs obtained from the producing horizons from different wells of the same field. The conventional plugs were from the consolidated sandstone reservoir of Upper Assam Basin obtained from a depth of more

Table 1  
Specifications of the core plugs.

Sl. No.	Core plug	Depth (m)	Porosity (%)	Composition
1	N1	3116.03	9.67	Mainly quartz
2	N2	3114.89	12.8	Mainly quartz
3	N3	3113.76	18.6	Mainly quartz
4	N4	3210.98	21.3	Mainly quartz
5	N5	3210.12	25.8	Quartz and 23% feldspar
6	LWP sand		47	Quartz grains

than 3000 m (corresponding depths of 6 core plugs are provided in Table 1). The porosities of the plugs were from 9.67% to 25.8% and the porosity of the unconsolidated sand pack was 47%. It was found that the compressional wave velocities ( $v_c$ ) were decreased greatly by CO<sub>2</sub> flooding especially when the pore pressures were high, while the shear wave velocities ( $v_s$ ) were less affected by CO<sub>2</sub> flooding. From the experimental and theoretical studies it was observed that there is a decrease in  $v_c$  in hydrocarbon (C<sub>16</sub>H<sub>34</sub>) saturated rocks during CO<sub>2</sub> flooding. An attempt is made to calculate the velocities according to Gassmann's formula and the results were compared with experimental values. This research is expected to be useful in mapping and locating CO<sub>2</sub> zones, tracking CO<sub>2</sub> front movement and monitoring CO<sub>2</sub> flooding process.

## 2. Materials and methods

### 2.1. Materials

Conventional rock samples obtained from different consolidated oil producing wells were obtained from a depth of more than 3000 m from Naharkatiya oil field of Upper Assam Basin (India) producing since 1953 and is today in the late stage of depletion. The rock samples were cut into core plugs of 3.81 cm (1.5 inch) diameter and 8.9 cm (3.5 inch) length. The porosities of the plugs measured by Helium Porosimeter, model no. TPI-219 and made by Coretest Systems, were found to be in the range of 9.67–25.8% (Table 1). The unconsolidated sand pack was the Light Weight Proppant (LWP) sand from Texas (USA). A saturated hydrocarbon *n*-hexadecane (C<sub>16</sub>H<sub>34</sub>), with a straight chain molecular structure, was purchased from Merck Chemical India, Mumbai (India). At room temperature its molecular weight is 226.16 g/mol, melting point is 18 °C, boiling point is 287 °C, density at 20 °C is 0.773 g/cm<sup>3</sup> and viscosity at 20 °C is 3.51 cp as determined by Canon Fenski viscometer. C<sub>16</sub>H<sub>34</sub> was used instead of crude oil as crude oil caused problems when used in the laboratory core flood apparatus. CO<sub>2</sub> was obtained with a tank pressure of 5.5 MPa (56 kg/cm<sup>2</sup>) and a purity of 99.9% as purchased from Asiatic Traders, Dibrugarh, Assam, India.

### 2.2. Methods

The core plugs one at a time were subjected to cleaning by Soxhlet apparatus with 1:1 ratio of toluene and methanol for 48 hours and in Ultrasonic cleaner for 9 minutes and dried in the

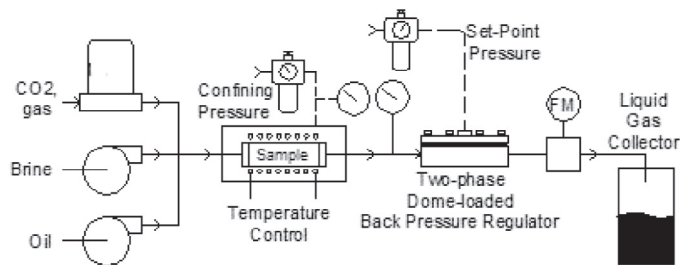


Fig. 1. Schematic diagram of the core flood apparatus, in line with Section 2.2.

Humidity Control Oven until a constant weight is maintained. Each core plug under test was fitted to the hassler core holder of the core flood apparatus (Fig. 1) and was subjected to a confining pressure ( $P_c$ ) up to 22 MPa to eliminate pressure hysteresis of the velocities.  $v_c$  and  $v_s$  are determined for a sample by the transit time of ultrasonic pulses (approximately 200 kHz to 2 MHz) vs.  $P_c$  from 0 to 22 MPa in core plugs and LWP sand pack. The jacketed sample was placed either in a pressure vessel so that stresses can be applied. Temperature and pore fluid pressure were also controlled. Details of the techniques are found in Refs. [27,28]. An error analysis of the ultrasonic measurements showed that the measured ultrasonic velocities have an error smaller than 1% [29]. The same core plugs were then saturated with degassed  $C_{16}H_{34}$ .  $v_c$  were measured at different temperatures (30 °C, 40 °C, 60 °C and 80 °C) vs. effective pressure ( $P_e$ ).  $v_c$  and  $v_s$  were measured in  $C_{16}H_{34}$  saturated core plugs vs. pore pressure ( $P_p$ ) with the  $P_c$  kept constant at 22 MPa. The plugs were then flooded with  $CO_2$  at 7 MPa through one of the two pressure tubings (Fig. 2). 7 MPa is selected because if the temperature and pressure of  $CO_2$  are both increased from standard temperature and pressure (STP) or above the critical point (31.1 °C, 7.39 MPa) it can adopt properties midway between a gas and a liquid. More

specifically, it behaves as a supercritical fluid above its critical temperature and critical pressure, expanding to fill its container like a gas but its density ( $\rho$ ) increases as pressure increases (Fig. 3) [15]. A valve on the pressure tubing connected to the other end of the plug was regulated to let displaced  $C_{16}H_{34}$  out. After flooding by  $CO_2$   $P_p$  was increased to 16 MPa by injecting more  $CO_2$ . The travel time of the pulse through the sample was measured as a function of decreasing  $P_p$ . It was calculated that 50–60 vol% of  $C_{16}H_{34}$  was recovered by  $CO_2$  flooding. The temperature was controlled by a built in electric heater inside the pressure vessel and measured by a digital thermometer through a thermocouple (Fig. 1). The travel time of the electric wave through the sample was measured with a digital oscilloscope.  $v_c$  and  $v_s$  were calculated by  $v = L/\Delta t$ , where  $v$  = velocity ( $v_c$  or  $v_s$ );  $\Delta t$  = travel time of compressional and shear waves;  $L$  = core plug length at STP. MATLAB was used to perform all statistical analyses [30–32].

### 3. Results and discussion

Figs. 4–12 report on the velocity response of the sandstone cores with change in temperature,  $P_e$  or  $P_p$  and porosity ( $\phi$ ). The observed results showed the possibility of using seismic methods in mapping  $CO_2$  zones, tracking  $CO_2$  flood front movements and monitoring  $CO_2$  processes in reservoir subject to  $CO_2$ -EOR.

$P_e$  or ( $P_e = P_c - P_p$ ) strongly effect  $v_c$  and  $v_s$  [33]. In Fig. 4 it is seen that as temperature increases  $v_c$  decreases at constant  $P_c$  similar to the case observed in Boise sandstone measured as a functions of temperature [34,35]. In the experiments  $P_c$  was kept constant with varying  $P_p$  on core plugs and found that  $v_c$  was strictly a function of both  $P_e$  and temperature  $t$  in the cores [36,37]. Above the critical temperature of  $CO_2$ , the  $v_c$  and  $v_s$  were a weak function of pressure (Fig. 5). In contrast below critical temperature, the  $v$  abruptly increases at around 6 to

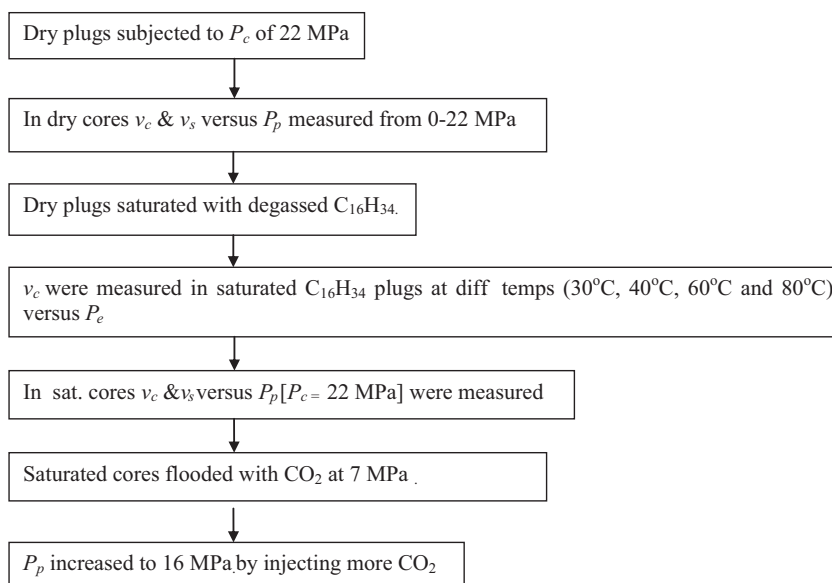


Fig. 2. Experimental procedure.

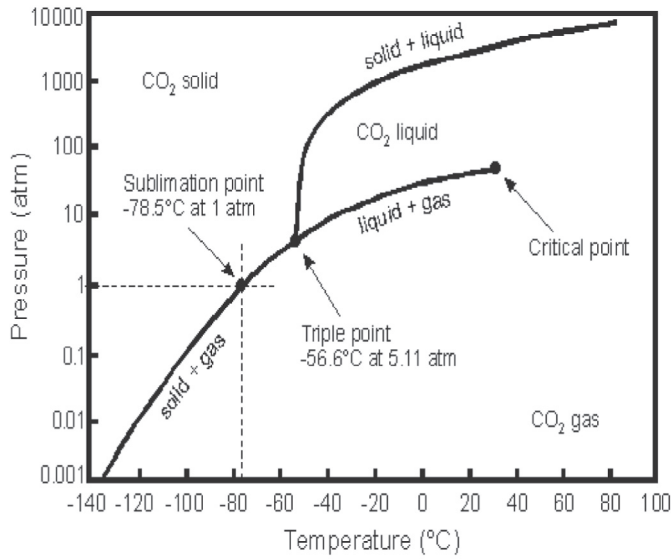


Fig. 3. Pressure–temperature phase diagram for CO<sub>2</sub>.

7 MPa, because CO<sub>2</sub> behaves as a liquid (Fig. 3) [38]. With CO<sub>2</sub> in the liquid phase, the  $v$  is a strong function of  $P_e$ , increasing very fast as  $P_e$  increases (Fig. 5) which also resembles the behaviour as shown in Fig. 4. However, the  $v$  in liquid CO<sub>2</sub>, was still much lower than that in C<sub>16</sub>H<sub>34</sub> (Fig. 5). Unfortunately we did not measure  $v_s$  as a function of  $P_e$  in C<sub>16</sub>H<sub>34</sub> and CO<sub>2</sub> saturated core plugs at different temperatures because it showed the same conclusion as in the literature [39].

As seen in column 8 of Table 2,  $v_c$  increases upon hydrocarbon saturation, which is unexpected according to Biot theory [40,41], which predicts that  $v_c$  in porous media should slightly decrease upon liquid saturation owing to increased overall density.

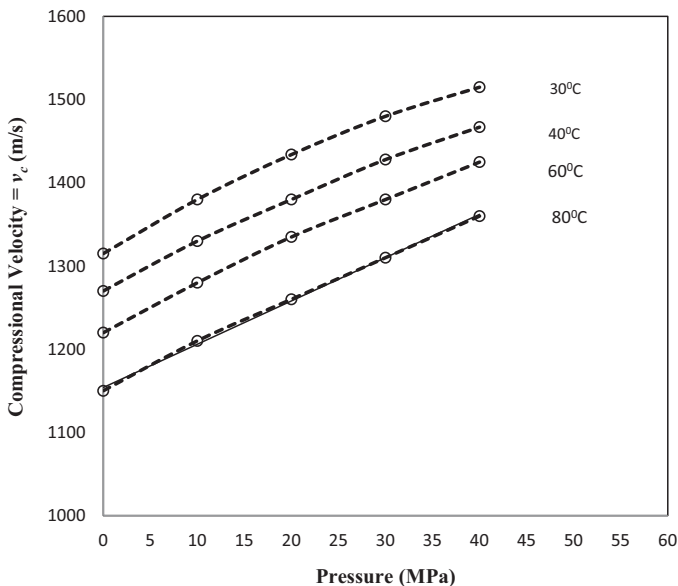


Fig. 4.  $v_c$  in *n*-C<sub>16</sub>H<sub>34</sub> as a function of temperature and pressure.

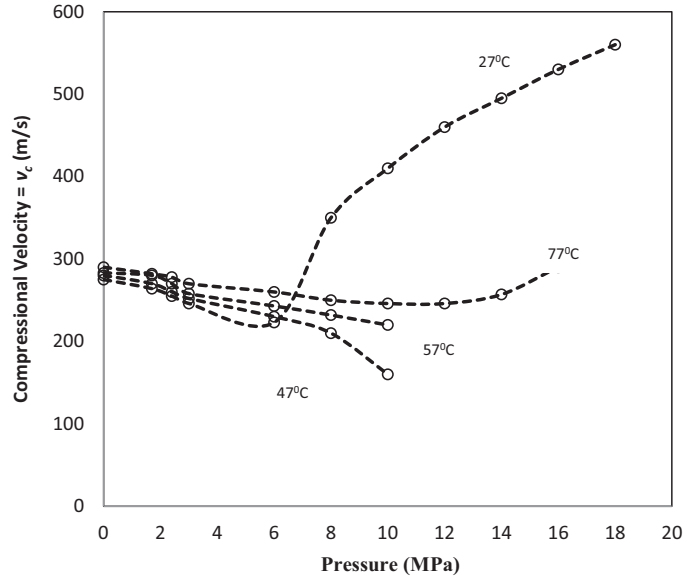


Fig. 5.  $v_c$  in CO<sub>2</sub> as a function of temperature and pressure.

In Figs. 6a, b, 7a, 8a, 9a, 10a and b it was observed that  $v_c$  and  $v_s$  decrease with the introduction of CO<sub>2</sub> especially at higher  $P_p$  were still high. The injected CO<sub>2</sub> at a temperature of 60 °C is at vapour phase, so there is no abrupt change in  $v_c$  with variation in  $P_p$ . The rock saturated with CO<sub>2</sub> in vapour phase shows nearly the same behaviour as dry core plugs.

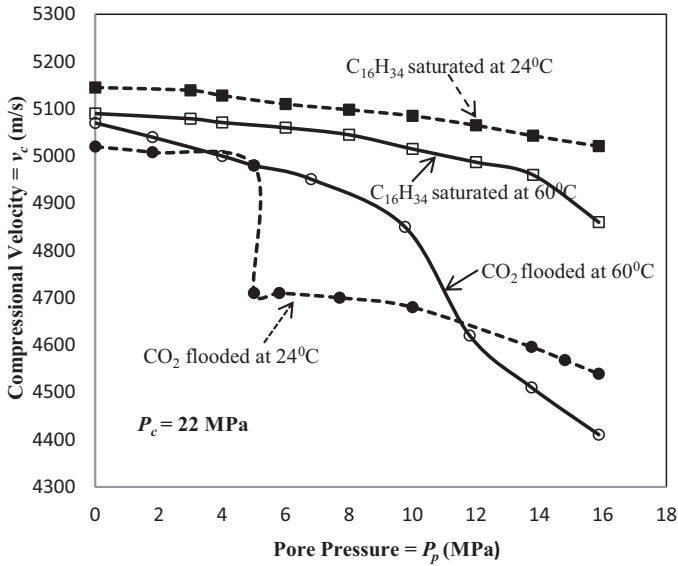
At higher  $P_p$ ,  $v_c$  in the CO<sub>2</sub> flooded cores were much lower than that in C<sub>16</sub>H<sub>34</sub> saturated cores. These lowered  $v_c$  and  $v_s$  are apparently caused by the presence of CO<sub>2</sub> in the pores of the core sample.

$v_c$  and  $v_s$  increase with increasing  $P_e$  ( $P_e = P_c - P_p$ ) due to the closure of the microcracks of the core plugs.  $P_e$  increases when  $P_p$  decreases provided  $P_c$  is a constant like in this case  $P_c$  is 22 MPa throughout the experiments. In sedimentary rocks, the velocities tend to asymptotic values at high  $P_e$  [42].

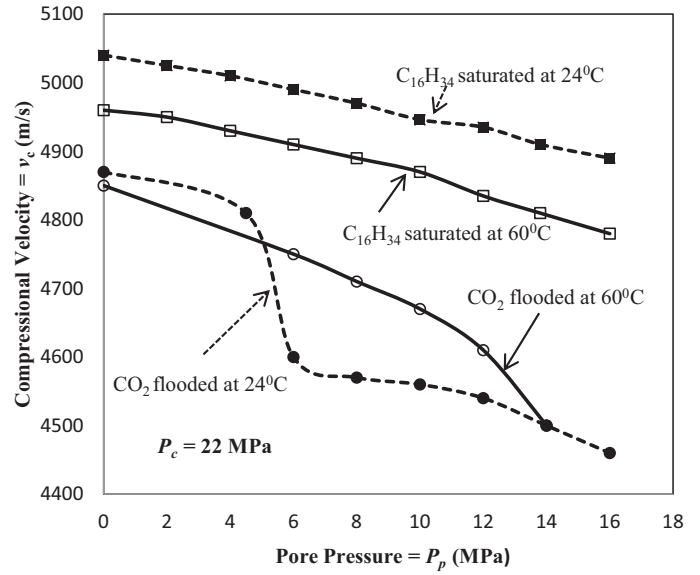
All the  $v_s$  curves cluster in Figs. 7b, 8b and 9b which means that CO<sub>2</sub> basically does not affect  $v_s$  in these core plugs. However temperature has a systematic, although small effect on  $v_s$ , it was observed that at lower  $P_p$ ,  $v_s$  in the CO<sub>2</sub> flooded cores were lower than in C<sub>16</sub>H<sub>34</sub> saturated core plugs at the same temperature and the opposite is true at higher  $P_p$  (lower  $P_e$ ).

Both Fig. 10a N5 core plug and Fig. 11 LWP sand pack have higher  $\phi$ . The C<sub>16</sub>H<sub>34</sub> saturation effect on  $v_c$  was relatively small. The C<sub>16</sub>H<sub>34</sub> saturation increased  $v_p$  in core plugs and sand pack and this increase becomes smaller as  $P_p$  decreased. The  $v_s$  were almost the same in C<sub>16</sub>H<sub>34</sub> saturated and CO<sub>2</sub> flooded samples. In other core plugs (Figs. 6a, b, 7a, b, 8a, b, 9a, b) CO<sub>2</sub> flooding decreased  $v_c$ . Also  $P_p$  dependence on  $v_p$  was enhanced by flooding (Fig. 10a), while  $v_s$  behaves similar to N<sub>2</sub> (Fig. 7b), N<sub>3</sub> (Fig. 8b), N<sub>4</sub> (Fig. 9b) and the difference between the  $v_s$  in C<sub>16</sub>H<sub>34</sub> saturation and CO<sub>2</sub> flooded N<sub>6</sub> core plug (Fig. 10b) was small.

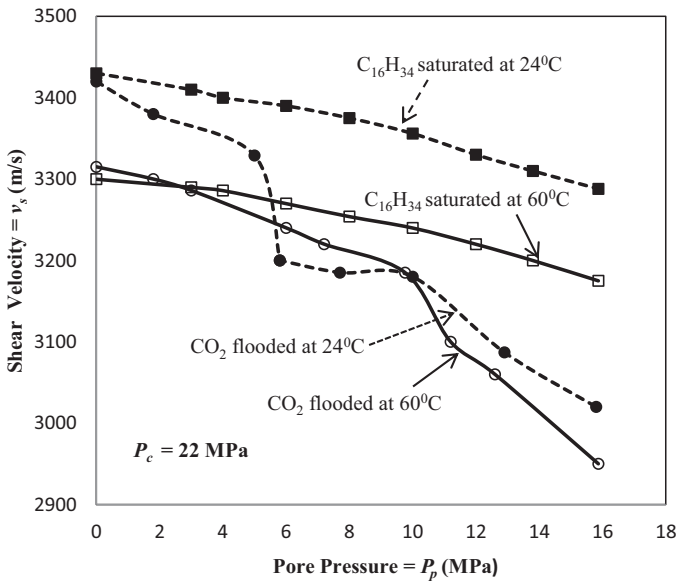
Since the LWP sand has very high porosity of 47%, with C<sub>16</sub>H<sub>34</sub> saturation the increase in  $v_c$  was much lower with the decrease in  $P_p$  (Fig. 11). The CO<sub>2</sub> flooding effect in N<sub>6</sub> (Fig. 10a



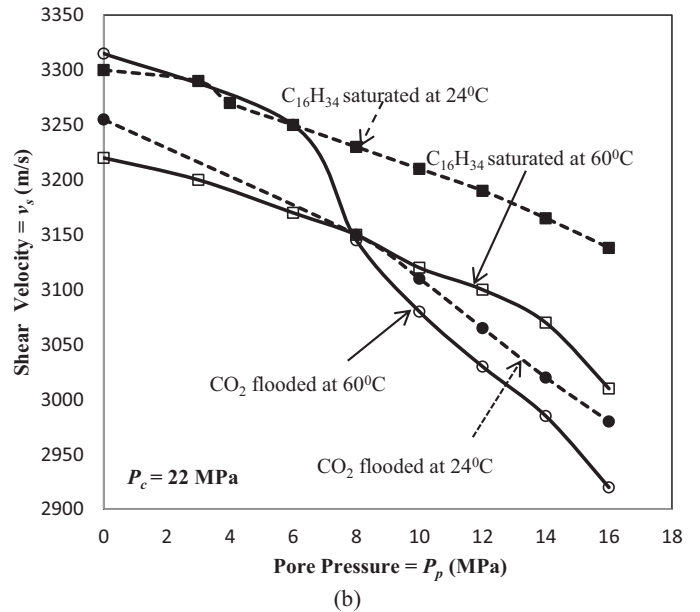
(a)



(a)



(b)



(b)

Fig. 6. (a)  $v_c$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N1 core plug vs.  $P_p$ . (b)  $v_s$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N1 core plug vs.  $P_p$ .

Fig. 7. (a)  $v_c$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N2 core plug vs.  $P_p$ . (b)  $v_s$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N2 core plug vs.  $P_p$ .

and b) was similar to that of N4 (Fig. 9a and b). The  $CO_2$  flooding also decreased  $v_c$ . The  $v_c$  in LWP sand saturated with  $C_{16}H_{34}$  are very sensitive to  $P_p$  changes (Fig. 11).  $CO_2$  flooding decreased  $v_c$  dramatically at  $P_e$  of 20 MPa, i.e., zero  $P_p$ . This effect is larger in lower  $P_e$ . We were unable to measure  $v_s$  in LWP sand pack but believe that  $CO_2$  would have very little effect on it.

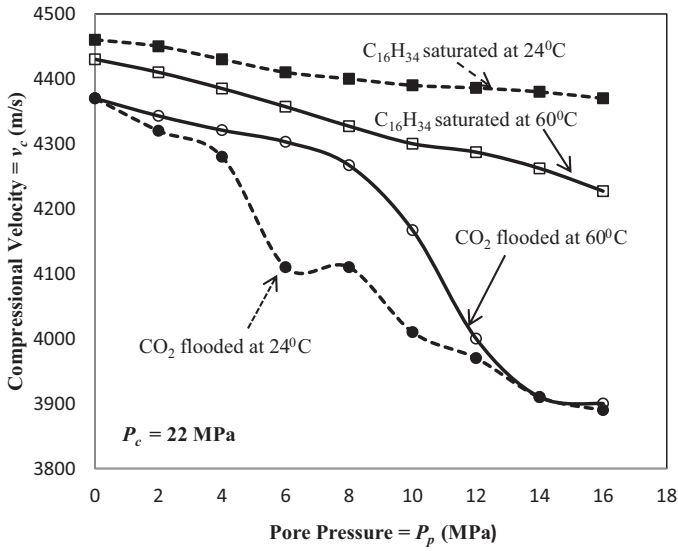
### 3.1. Comparing the velocities $v_c$ and $v_s$ with Gassmann's equation

To extract crude oil from underground oil and gas reservoirs, we need a procedure to model fluid effects on rock

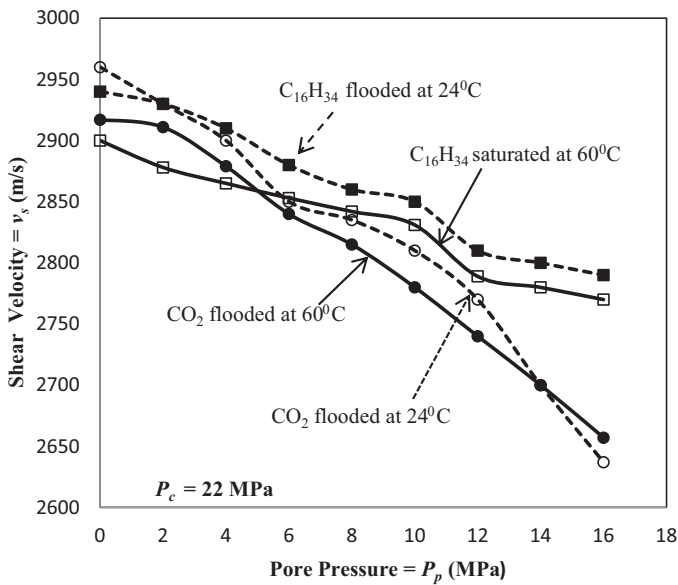
velocity and density. Numerous techniques have been developed. However, Gassmann's equation was by far the most widely used relation to calculate  $v_c$  and  $v_s$  changes during hydrocarbon saturation and  $CO_2$  flooding. The importance of this grows as  $v_c$  and  $v_s$  data are increasingly used for reservoir monitoring. Injecting  $CO_2$  was shown to have large effects on decreasing the  $v_c$  in core plugs saturated with hydrocarbon ( $C_{16}H_{34}$ ).

$v_c$  and  $v_s$  in a homogeneous and isotropic elastic material are defined as:

$$v_c = \sqrt{\frac{K + \left(\frac{4}{3}\right)G}{\rho}} \tag{1}$$



(a)



(b)

Fig. 8. (a)  $v_c$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N3 core plug vs.  $P_p$ . (b)  $v_s$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N3 core plug vs.  $P_p$ .

$$v_s = \sqrt{\frac{G}{\rho}} \quad (2)$$

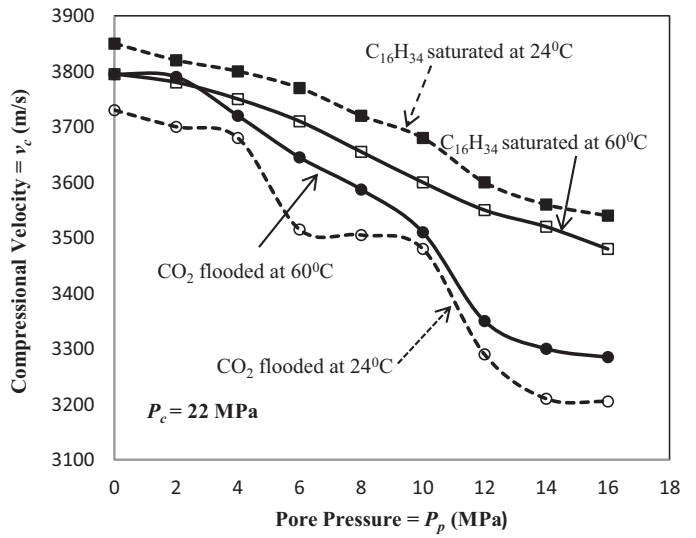
where

$K$  = bulk modulus

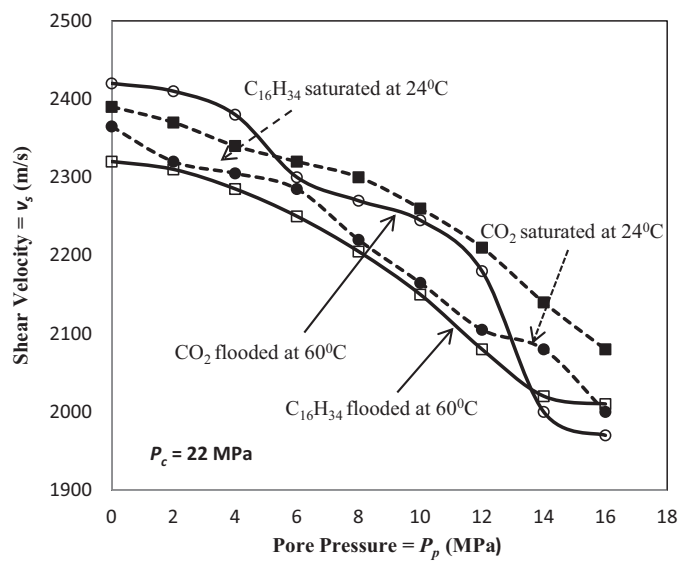
$G$  = shear modulus

$\rho$  = density of the material,  $kg/m^3$

The Gassmann [43,44] equation relates the bulk modulus of the saturated rock to the properties of the rock and the pore fluid,



(a)



(b)

Fig. 9. (a)  $v_c$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N4 core plug vs.  $P_p$ . (b)  $v_s$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N4 core plug vs.  $P_p$ .

$$K = K_d + \frac{\left(1 - \frac{K_d}{K_s}\right)^2}{\frac{\phi}{K_f} + \frac{(-\phi)}{K_s} - \frac{K_d}{K_s}} \quad (3)$$

where

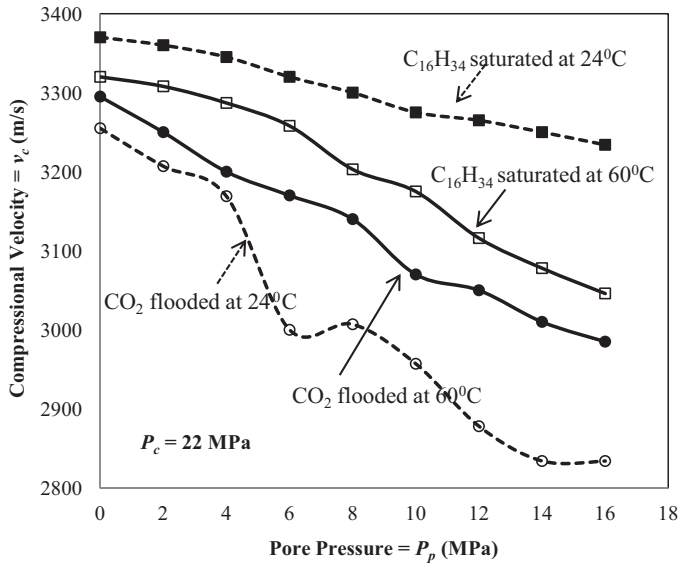
$K_d$  = bulk modulus of dry porous media

$K_s$  = bulk modulus of solid frame of the porous media

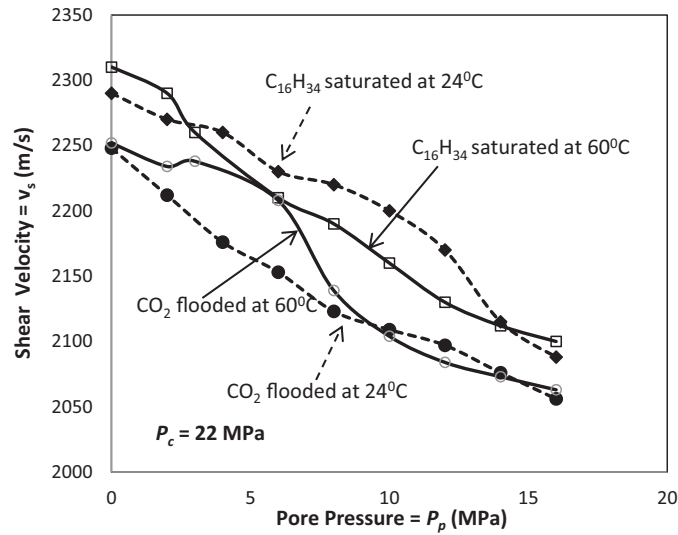
$K_f$  = bulk modulus of solid frame of pore fluid

$\phi$  = porosity of the porous media, %

From the above Eqs. (1), (2) and (3), it can be seen that the velocity is related inherently to the viscosity ( $\mu$ ) of the fluid. The increase of  $\mu$  can increase the porous media modulus and



(a)



(b)

Fig. 10. (a)  $v_c$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N5 core plug vs.  $P_p$ . (b)  $v_s$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded N5 core plug vs.  $P_p$ .

the velocity. The  $\mu$  of  $C_{16}H_{34}$  is greater than  $CO_2$ . So replacing  $C_{16}H_{34}$  with  $CO_2$  will decrease the  $\mu$  of pore fluid, which will lead to the decrease of the velocity, as shown by the experimental results (Figs. 6–13). The relationship between the rock velocity and pore fluid  $\mu$  can also be explained by Biot’s theory qualitatively. The higher the  $\mu$  of the fluid the stronger will be the coupling effect between the fluid and the rock skeleton of the porous media. This is equal to increasing the total rock rigidity and furthermore the velocity. Gassmann’s equations [43] calculated the seismic response of  $CO_2$  bearing rocks [45–50]. An attempt was made to compare the experimental  $v_c$  and  $v_s$  with the prediction by Gassmann’s equation to confirm the experimental results. The experimental results show very close similarity to the results obtained by using Gassmann’s equation (Figs. 12 and 13).

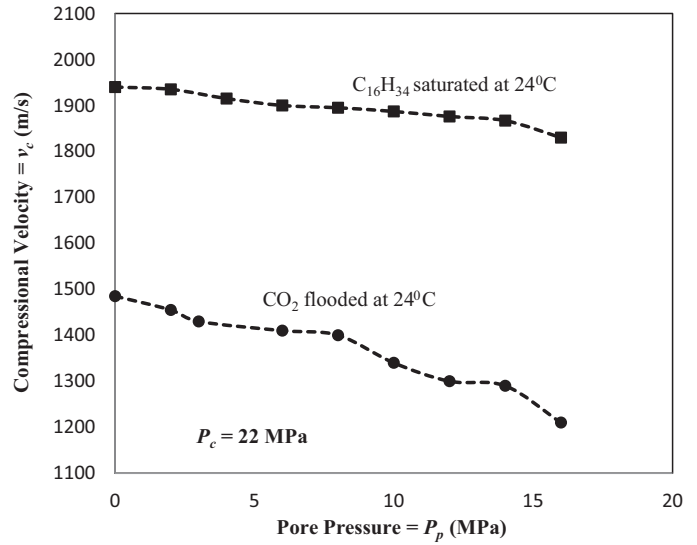


Fig. 11.  $v_c$  in  $C_{16}H_{34}$  saturated and  $CO_2$  flooded LWP sand pack vs.  $P_p$ .

### 3.2. Saturation and porosity

Equations (1) and (3) show that  $v_c$  in  $C_{16}H_{34}$  saturated core plug depends on the properties of both the porous media and pore fluid.  $v_c$  of  $CO_2$  flooded core plug was usually close to dry rock because the bulk modulus (incompressibility) of gas was usually very low [27]. While the bulk modulus of liquid is often comparable to dry rock, liquid saturation in core plug can increase  $v_c$  despite the increase in overall ‘ $\rho$ ’ of the rock. When the core sample is partially saturated by  $C_{16}H_{34}$ , the bulk of the rock was about the same as that of dry rock, but the overall  $\rho$  was higher, so  $v_c$  can be even lower than dry or  $CO_2$  flooded

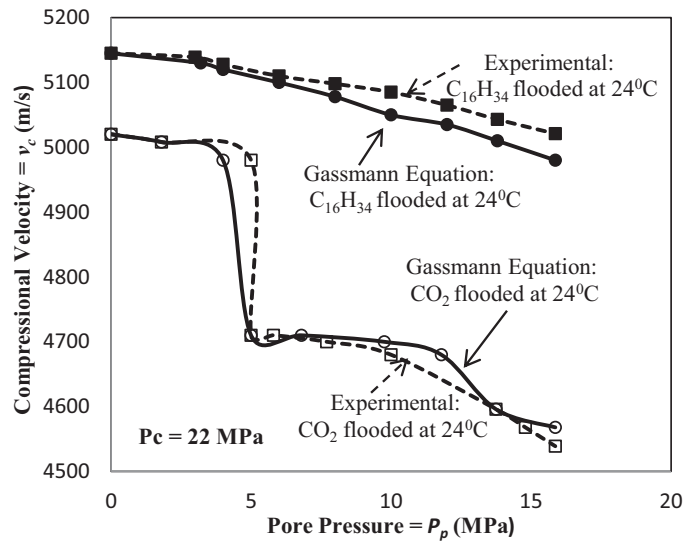


Fig. 12. Theoretically calculated  $v_c$  by Gassmann’s equation and compared with experimental calculation  $v_c$  in N1 core plug flooded with  $CO_2$  and saturated with  $C_{16}H_{34}$  as a function of  $P_p$ .

Table 2  
Results of the experiments on  $v_c$  and  $v_s$  from Figs. 6–10.

Figure no.	Core Plug	Porosity (%)	$v_s$ or $v_c$	$[v_{(24^\circ\text{C})} - v_{(60^\circ\text{C})}] [v_{(24^\circ\text{C})} - v_{(60^\circ\text{C})}]$ for $\text{C}_{16}\text{H}_{34}$ at $P_p = 16 \text{ MPa}$	$[v_{(24^\circ\text{C})} - v_{(60^\circ\text{C})}] [v_{(24^\circ\text{C})} - v_{(60^\circ\text{C})}]$ for $\text{CO}_2$ at $P_p = 16 \text{ MPa}$	$[v_{(24^\circ\text{C})} - v_{(60^\circ\text{C})}] [v_{(24^\circ\text{C})} - v_{(60^\circ\text{C})}]$ for $\text{CO}_2$ at $P_p = 1 \text{ MPa}$	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
6(a)	N1	9.7	$v_c$	161	55	129	-50
6(b)	N1	9.7	$v_s$	113	130	70	105
7(a)	N2	12.8	$v_c$	110	80	0	20
7(b)	N2	12.8	$v_s$	128	80	60	-45
8(a)	N3	18.6	$v_c$	143	30	0	0
8(b)	N3	18.6	$v_s$	20	40	-20	43
9(a)	N4	21.3	$v_c$	60	55	80	65
9(b)	N4	21.3	$v_s$	70	70	30	-55
10(a)	N5	25.8	$v_c$	189	50	151	40
10(b)	N5	25.8	$v_s$	37	58	25	38

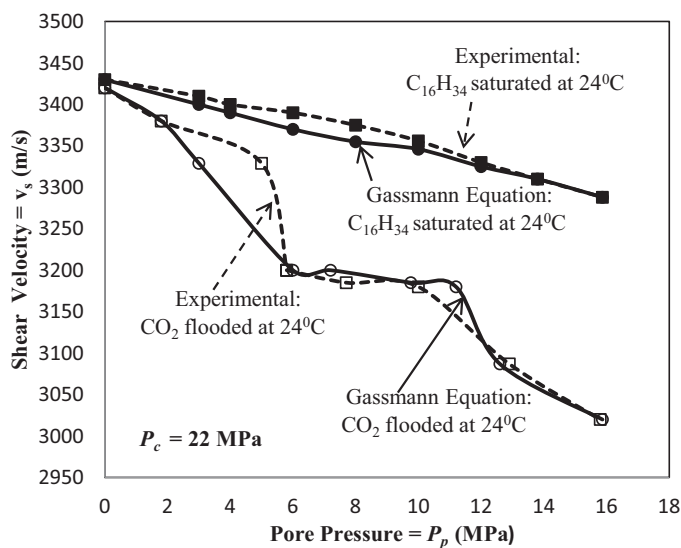


Fig. 13. Theoretically calculated  $v_s$  by Gassmann’s equation and compared with experimental calculation  $v_s$  in N1 core plug flooded with  $\text{CO}_2$  and saturated with  $\text{C}_{16}\text{H}_{34}$  as a function of  $P_p$ .

cores (Eq. 1).  $v_c$  was dependent on the shear moduli and  $\rho$  (Eq. 2).

In low  $\phi$  and high crack content core plugs like N1, N2 and N3 in Table 1, the liquid in the partially saturated cores usually occupies the cracks and thin pores, while the gas, i.e.,  $\text{CO}_2$ , occupies the larger pores. This pattern of flow distribution usually causes the bulk moduli of the rock to be higher. The  $\rho$  increase caused by partial liquid saturation was less in low porosity cores. These combined effects in turn yield higher  $v_c$  (Eq. 1) which was the case of  $v_c$  in  $\text{CO}_2$  flooded N1 (Fig. 6a), N2 (Fig. 7a), N3 (Fig. 8a) and N4 (Fig. 9a) below 5 MPa.

The phase transition of the injected  $\text{CO}_2$  affected both  $v_c$  and  $v_s$  in the low  $\phi$  N1 (Fig. 6b), N2 (Fig. 7b), and N3 (Fig. 8b). When injected  $\text{CO}_2$  was in the liquid phase, its  $\rho$  is very high ( $1256.74 \text{ kg/m}^3$ ) even higher than  $\text{C}_{16}\text{H}_{34}$  ( $793 \text{ kg/m}^3$ ), but its bulk modulus is still low. The higher  $\rho$  of liquid  $\text{CO}_2$  in the core plugs were responsible for the low  $v_c$  and  $v_s$  in the flooded rock at  $P_p$  higher than 6 MPa. Above the critical temperature ( $31^\circ\text{C}$ ) of  $\text{CO}_2$  density increases smoothly with pressure and the  $v_c$  and  $v_s$  also change smoothly with  $P_p$  as in Figs. 6–9 and Eqs. (1) and (2).

The  $v_s$  in the  $\text{CO}_2$  flooded core plugs were lower than those in  $\text{C}_{16}\text{H}_{34}$  saturated core at higher  $P_p$  but higher at lower  $P_p$  (Figs. 6b–9b) because of the effect of  $\rho$ ,  $\mu$  and  $P_p$ . At low  $P_p$ , higher  $v_s$  were caused by the low  $\text{CO}_2$   $\rho$ . At higher  $P_p$ , higher  $v_s$  in  $\text{C}_{16}\text{H}_{34}$  saturated core plug are caused by the higher  $\mu$  and lower  $\rho$  of the  $\text{C}_{16}\text{H}_{34}$  in the core pores. During  $\text{CO}_2$  injection the hydrocarbon bearing core was partially saturated with  $\text{CO}_2$  with compressibility close to air. Therefore, the effect of  $\text{CO}_2$  injection on the  $v_c$  should be close to that of  $P_p$  saturation, which depends on the  $\phi$  of the cores [51,52].

The effect of  $\text{CO}_2$  flooding on  $v_c$  change in % at different  $P_p$  at fixed temperature of  $24^\circ\text{C}$  and  $P_c$  of 22 MPa was plotted in Fig. 14. In core plugs increasing  $\phi$  decreases  $\text{CO}_2$  effect on  $v_c$



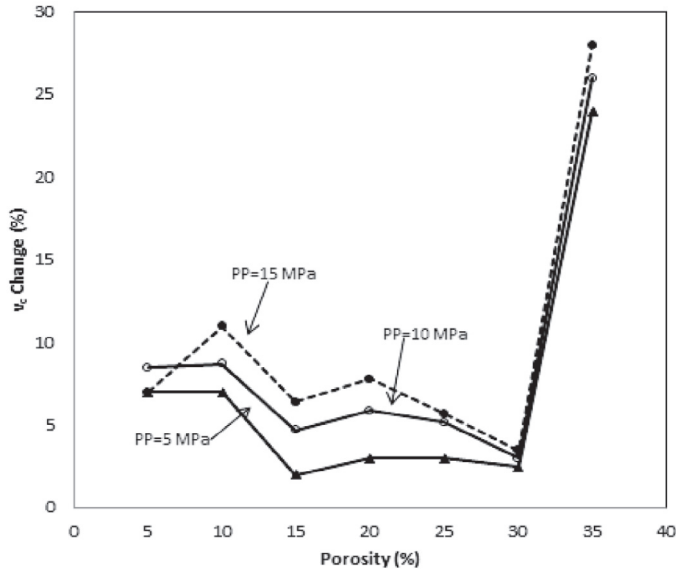


Fig. 14. Effect of CO<sub>2</sub> flooding on the  $v_c$  in C<sub>16</sub>H<sub>34</sub> saturated core plug vs. porosity at different  $P_p$ .

[53]. In low  $\phi$  core plugs as in Table 3, CO<sub>2</sub> caused a decrease in  $v_c$  up to 310 as in the case of N1 or 7.6%, while high  $\phi$  core plugs like N5, the decrease is only 117 or 4.9%. In LWP sand pack, CO<sub>2</sub> decreased  $v_c$  by up to 70 or 31.8% even though the  $\phi$  was as high as 47%.

According to Gassmann’s equation (3), as the  $\phi$  increases the bulk modulus ( $K$ ) does not dramatically decrease very rapidly. The difference between the  $v_c$  in dry (in our case plugs saturated by CO<sub>2</sub> at 60 °C) and fluid saturated plugs will decrease as in Table 3, the difference between the  $v_c$  in dry and C<sub>16</sub>H<sub>34</sub> saturated plugs at 24 °C and 60 °C or CO<sub>2</sub> flooded plugs at 24 °C will decrease owing to increased  $\rho$  and fluid content of the saturated plugs. Low  $\phi$  plugs full liquid saturation greatly increases  $K$  but does not increase the  $\rho$  much, which in turn increases  $v_c$  markedly [54]. But for high  $\phi$  plugs because the  $K$  of the pore fluid is usually much lower than that of the rock frame, liquid saturation has a smaller effect on the increase of  $K$ , but has a larger effect on the bulk  $\rho$  of the rock, which will not increase  $v_p$  as per Eq. (1). Other factors like cracks in rock, pore shapes and pore fluid properties contribute to liquid

saturation which effects the  $v_c$ . The cracks in rocks and high  $\mu$  of the pore fluid also increase the  $G$  of the rock. Therefore they increase both  $v_c$  and  $v_s$  (Eqs. 1 and 2) [25].

The unconsolidated LWP sand exhibited low  $v_c$  (Fig. 11) compared with the consolidated plugs (Figs. 6–10). Liquid saturation in LWP greatly increases its  $K$  and hence  $v_c$  (Eq. 1). Although liquid saturation also increases  $\rho$ , the increase in  $K$  plays a dominant role in unconsolidated sand [50].

3.3. Effect of CO<sub>2</sub> flooding by CO<sub>2</sub> and C<sub>16</sub>H<sub>34</sub> saturation

The effects of CO<sub>2</sub> flooding and C<sub>16</sub>H<sub>34</sub> saturation on the  $v_c$  at 24°C are shown in Table 3. The effect of C<sub>16</sub>H<sub>34</sub> saturation on  $v_c$  was about the same as that of CO<sub>2</sub> flooding but with opposite signs in all the core plugs measured. After the core was CO<sub>2</sub> flooded, it becomes partially hydrocarbon saturated. Besides the  $\phi$  and crack concentration of the core, the difference between the  $v_c$  in fully and partially C<sub>16</sub>H<sub>34</sub> saturated may also depend on the degree of partial saturation. The effect of CO<sub>2</sub> injection depends on the amount of C<sub>16</sub>H<sub>34</sub> displaced from the core plug. In the experiments, it was estimated that about 50–60% of the C<sub>16</sub>H<sub>34</sub> in place were displaced.

3.4. Temperature effect

The effects of temperature in  $v_c$  and  $v_s$  in both CO<sub>2</sub> flooded and C<sub>16</sub>H<sub>34</sub> saturated core plugs were discussed [25,48]. As seen in Figs. 5–13 increasing temperature in core plugs decreases the wave velocities, depending on  $\phi$ , cracks in rocks and clay content of the core plugs. The decrease in the velocities is believed to be caused by softening of the rock frame and grains and an increase in  $\phi$  resulting from different thermal expansion of the grains and cement [48,55,56]. The  $v_c$  usually have larger decrease in C<sub>16</sub>H<sub>34</sub> saturated core plugs than in CO<sub>2</sub> flooded core plugs (Figs. 6a, 7a, 8a and 9a). Beyond the critical temperature CO<sub>2</sub> (31 °C) is in the vapour phase. At 24 °C (below critical temperature) a pronounced effect of CO<sub>2</sub> phase transition on the velocities in low porosity core plugs exists. This effect vanishes at temperatures higher than critical temperature of CO<sub>2</sub>. Therefore, temperature will affect the CO<sub>2</sub> flooding effect on  $v_c$  in reservoir rock especially in the  $P_p$  range of 5–10 MPa. The  $\rho$  of CO<sub>2</sub> effect with temperature may play a dominant role especially in the  $P_p$  range of 5–10 MPa.

Table 3  
Effect of CO<sub>2</sub> flooding and C<sub>16</sub>H<sub>34</sub> saturation on  $v_c$  at 24 °C.

Sl. No.	Core plug	$\phi$ (%)	$P_e = 5$ MPa				$P_e = 10$ MPa				$P_e = 15$ MPa			
			Flooding by CO <sub>2</sub>		Saturation by C <sub>16</sub> H <sub>34</sub>		Flooding by CO <sub>2</sub>		Saturation by C <sub>16</sub> H <sub>34</sub>		Flooding by CO <sub>2</sub>		Saturation by C <sub>16</sub> H <sub>34</sub>	
			$\Delta v$	-%	$\Delta v$	+%	$\Delta v$	-%	$\Delta v$	+%	$\Delta v$	-%	$\Delta v$	+%
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)	(15)
1	N1	9.67	310	7.6	32	9.4	340	7.5	60	7.6	481	7.8	124	7.1
2	N2	12.8	60	8.0	40	11.7	310	8.6	90	9.6	365	7.9	180	8.9
3	N3	18.6	250	11.2	48	8.6	360	8.3	70	6.8	462	–	85	6.5
4	N4	21.3	145	8.2	70	11.8	285	4.8	170	9.4	267	3.5	285	7.5
5	N5	25.8	117	4.9	45	–	225	5.2	95	6.7	280	4.3	115	5.2
6	LWP sand	47	70	31.8	35	–	145	31.2	53	–	190	29.6	71	–

3.5. Pressure effect

The effect of  $P_c$  at constant  $P_p$  is to close the thin cracks and pores and make better contact between the grains and cement in the rock. Both  $v_c$  and  $v_s$  increase as  $P_c$  increases. The degree of increase in the velocities will depend on the cracks,  $\phi$ , pore structure, geometry, mineral composition of the rock, pore fluid properties and interaction between the rock and fluid [57]. In contrast to  $P_c$ ,  $P_p$  tends to keep cracks and pore open, hence it has opposite effect on velocities. In CO<sub>2</sub> bearing rocks, increasing  $P_p$  increases CO<sub>2</sub> density which in turn greatly decreases the velocities.

3.6. Porosity effect

In Fig. 15a and b it was observed that as the ?? increased in the core samples there was a decrease in  $v_c$  and  $v_s$  for both C<sub>16</sub>H<sub>34</sub> and CO<sub>2</sub> at a constant  $P_e$  of 22 MPa. Through the literature reviews we can see that the  $v_c$  and  $v_s$  of core samples decrease with the increase of  $\phi$  the influence of shale content on the velocities is much more complicated; for the sandstone with good consolidation, the increase of clay content will lead to the decrease of velocities, but it will cause a slight increase in the velocities for the sandstone with weak consolidation [58–62].

3.7. Compressional and shear velocity by Gassmann’s equation

The Gassmann equation (3) was used to calculate low frequency wave velocity in cores saturated with hydrocarbon (C<sub>16</sub>H<sub>34</sub>) and flooded by CO<sub>2</sub>. The calculated results are plotted and were compared with the experimental results in Figs. 12 and 13 for N1 core plugs. The calculated  $v_c$  and  $v_s$  in N1 saturated with C<sub>16</sub>O<sub>34</sub> were only slightly lower than those of the experimental results (Figs. 12 and 13). The calculated  $v_c$  and  $v_s$  in N1 flooded with CO<sub>2</sub> were almost the same with only slight variations when compared with the experimental results (Figs. 12 and 13). Furthermore, both the experimental and theoretical results calculated by Gassmann equation (3) reveal that this CO<sub>2</sub> effect may be seismically detectable. Therefore seismic methods may be used in monitoring CO<sub>2</sub> flooding process.

3.8. Seismic monitoring

The capability of using seismic methods to monitor EOR process depends solely on the velocity and/or amplitude changes of the seismic waves caused by the process. The amplitude changes are usually difficult to measure in the laboratory or field, while velocity changes can be usually detected with high accuracy.

The experimental results in Fig. 14 show that  $v_c$  decreased as the core was flooded by CO<sub>2</sub> specially in high  $P_p$ . The decreased  $v_c$  and  $v_s$  in core plugs of reservoir rocks during CO<sub>2</sub> flooding cause travel time delay of seismic waves. Therefore high frequency and resolution seismic methods can be used in monitoring CO<sub>2</sub> flooding process in the reservoir for EOR [63–65]. According to the experimental results the injected CO<sub>2</sub> forms low velocity zones (Figs. 6–11). The largest effect of CO<sub>2</sub> on the  $v_c$  occurs at  $P_p$  higher than 6 MPa. In the field the injected

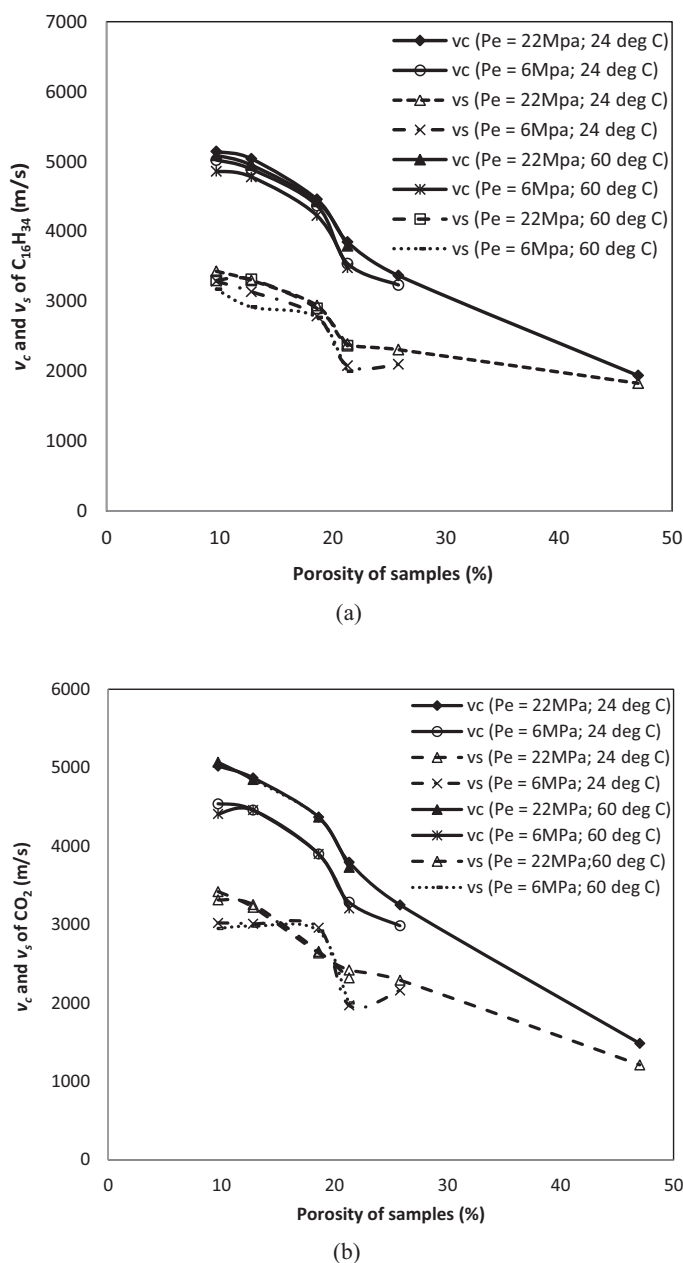


Fig. 15. (a)  $v_c$  and  $v_s$  in C<sub>16</sub>H<sub>34</sub> saturated core samples and LWP sand pack vs. porosity. (b)  $v_c$  and  $v_s$  in CO<sub>2</sub> flooded core samples and LWP sand pack vs. porosity.

pressure of CO<sub>2</sub> into the reservoir is usually around 7 MPa or higher. Velocities in hydrocarbon saturated fully or partially rocks have proved to be frequency dependent [66,67]. The relative changes of velocities caused by CO<sub>2</sub> flooding will help in monitoring CO<sub>2</sub> flood front.

4. Conclusion

It was found that CO<sub>2</sub> flooding has a significant effect on  $v_c$  in sandstones saturated with C<sub>16</sub>H<sub>34</sub>. CO<sub>2</sub> flooding decreased  $v_c$  from 4 to 12% in well consolidated sandstone and by more than 30% in unconsolidated sand. Large decrease in  $v_c$  in rocks depends on  $P_p$ , temperature, porosity ( $\phi$ ) and other factors.

Increasing  $P_p$  at constant  $P_c$  not only keeps the pores and cracks open, but also nullifies some of the  $P_c$  effect and increases  $\text{CO}_2$  density. Higher  $P_p$  cause larger decreases in both  $v_c$  and shear velocity  $v_s$ .

In consolidated sandstones, increasing  $\phi$  tends to decrease the  $\text{CO}_2$  effect. The decrease effect in high  $\phi$  rock is caused by the increased fluid content and overall  $\rho$  of the rocks. In unconsolidated sand, the flooding effect is very large, even though the  $\phi$  of the sand is high, because the  $K$  of the sand is low. The decrease in  $v_c$  caused by  $\text{CO}_2$  flooding makes it possible to use seismic methods in mapping  $\text{CO}_2$  zones, tracking  $\text{CO}_2$  front movement and monitoring flooding processes in reservoirs subjected to  $\text{CO}_2$  flooding.

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